

Date: Wednesday, 18/06/2008 11:20:18 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	DRIVESHAFT TUNNEL KIT
<b>Job Number</b> :	39910		
<b>Estimate Number</b> :	13238		
<b>P.O. Number</b> :		<b>Part Number</b> :	D205765011
<b>This Issue</b> :	18/06/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	IIN D205-765 REV A
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	38103	<b>Drawing Revision</b> :	A
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	JUD 08.10.18	<b>Due Date</b> :	11/07/2008
<b>Comment</b> :	Est Rev:A New Issue 08-03-17 JLM Verified By: LL *****MS20427M4 rivets are supplied by customer*****		

Qty: 3 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPPd205-765 CHG 001

5 08/08/06

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

3.0 D3648041 Driveshaft Tunnel Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 TUNNEL ASSEMBLY  
 batch 39926

4.0 D36541 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 DOUBLER  
 batch 39927

5.0 D36821 Gasket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 GASKET  
 batch 39928

10 8/8/06 B

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 18/06/2008 11:20:18 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DRIVESHAFT TUNNEL KIT

Job Number: 39910

Part Number: D205765011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN3C3A

Bolt



Comment: Qty.: 17.0000 Each(s)/Unit Total: 34.0000 Each(s)

Bolt

batch

M108473

39X

M108521 12X

③

7.0

AN960C10

WASHER



Comment: Qty.: 17.0000 EACH(s)/Unit Total: 34.0000 EACH(s)

WASHER

batch

M108473

Pc 48/c

③

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/08/06 ④

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE PER PPP

Draft

8/8/6

③

SP

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

17/08/06/08

Job Completion



4 08-08-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## 5. PARTS LIST

Qty -011	Part Number	Description
X	D205-765-011	DRIVESHAFT TUNNEL KIT
1	D3648-041	TUNNEL ASSEMBLY
1	*D3649-041	TUNNEL BOTTOM PANEL ASSY.
1	**D3649-1	TUNNEL BOTTOM PANEL
22	**MS21060-3K	NUTPLATE
22	**MS21062-3K	NUTPLATE
88	**MS20427M3-3	RIVET
1	*D3650-041	TUNNEL TOP PANEL ASSY.
1	**D3650-1	AFT PANEL
1	**D3650-3	CENTER PANEL
1	**D3650-5	FWD PANEL
8	**AN3C-3A	BOLT
8	**AN960C10	WASHER
1	*D3651-041	AFT BASE ASSEMBLY
1	**D3651-043	FLANGE WELDMENT
1	**D3651-1	GASKET
1	**D3651-9	INSIDE DOUBLER
1	**D3651-11	GASKET
1	**D3651-13	OUTSIDE DOUBLER
58	**CR3523-4-02	RIVET
40	*AN3C-3A	BOLT
40	*AN960C10	WASHER
1	D3654-1	DOUBLER
1	D3682-1	GASKET
17	AN3C-3A	BOLT
17	AN960C10	WASHER
A/R	MS20427M4	RIVET

\* PART IS INCLUDED WITH D3648-041 TUNNEL ASSEMBLY

\*\* PART IS INCLUDED WITH ASSEMBLY ABOVE

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 39910

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Revision: A

Date: 08.01.14

THE  
LIBRARY OF  
THE  
UNITED STATES  
DEPARTMENT OF  
THE ARMY  
WASHINGTON, D. C.

Date: Wednesday, 18/06/2008 11:20:18 AM  
 User: julie@ecocq

## Process Sheet

28

**Customer** : CU-DAR001 Dart Helicopters Services  
**Job Number** : 39910  
**Estimate Number** : 13238  
**P.O. Number** :  
**This Issue** : 18/06/2008 **S.O. No.** :  
**Prsht Rev.** : NC  
**First Issue** : / / **Type** : SMALL /MED FAB  
**Previous Run** : 38103  
**Written By** :  
**Checked & Approved By** : JUD 08.6.18  
**Comment** : Est Rev:A New Issue 08-03-17 JLM Verified By: LL  
 \*\*\*\*\*MS20427M4 rivets are supplied by customer\*\*\*\*\*

**Drawing Name** : DRIVESHAFT TUNNEL KIT  
**Part Number** : D205765011  
**Drawing Number** : IIN D205-765 REV A  
**Project Number** : N/A  
**Drawing Revision** : A  
**Material** :  
**Due Date** : 11/07/2008 **Qty:** 2 **Um:** Each

## Additional Product

## REFERENCE ONLY

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



JUD 08.6.18



Comment: Photocopy bluefile &amp; type labels per PPPd205-765

CHG 001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D3648041

Driveshaft Tunnel Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

TUNNEL ASSEMBLY

batch \_\_\_\_\_

4.0

D36541

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

DOUBLER

batch \_\_\_\_\_

5.0

D36821

Gasket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

GASKET

batch \_\_\_\_\_